



Toolkit 1208721 Tools & Functions

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| 1028659 | SCRAPER, BLD GUIDE SLOT, TO CLEAN OUT THE SLOT FOR INSPECTION OR BLADE REPLACEMENT |  |
| 1028660 | WIDTH GAUGE, BLD GUIDE SLOT, TO CHECK FOR SLOT WEAR |  |
| 1208661 | DEPTH GAUGE, BLD GUIDE SLOT, TO CHECK DEPTH WEAR OF THE GUIDE |  |
| 1208724 | SCALE, 6" STN STL, GROTE "O" LOGO, TO CHECK PULLEY GROVE WEAR |  |
| 1208723 | FEELER GAUGE, .008", ASSESSMENT MACHINE, USED WITH 1208065 TO CHECK WEAR |  |
| 1208056 | GAUGE, BLADE PULLEY, 15.75 CROWN DIA, TO CHECK CROWN PULLEY WEAR |  |

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SLICER PULLEY & BLADE GUIDE WEAR INSPECTION

Inspect and Maintain Your
Grote Slicer with Toolkit 1208721



Blade Pulley Inspection

CROWN WEAR

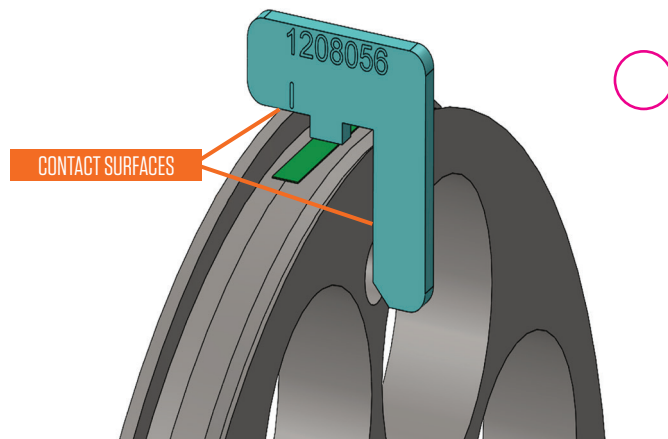
Use the following tools to inspect the crown of the pulley for wear:

- Pulley Test Gauge 1208056
- Feeler Gauge .008" 1028723

Process:

1. Place the tool over the pulley and flush against the two contact surfaces as shown
2. Try to insert the feeler gauge .008" (green) between the tool (blue) and the crown of the pulley (gray)

If the feeler gauge passes through freely, the pulley crown is worn out and needs replacing. Short pulley life indicates blade over-tracking or over-tensioning and can cause product slice quality concerns.



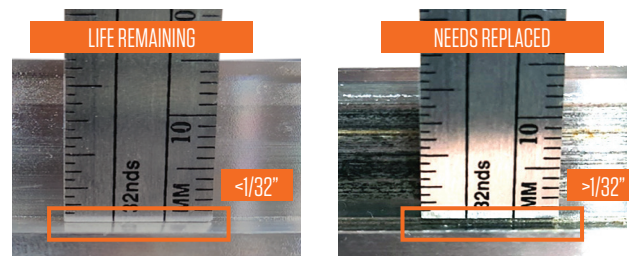
CROWN BLADE TRACKING GROOVES

Use Scale 1208724 to check the pulley for wear caused by blade tracking issues.

Process:

1. Place the tool on the back lip of the pulley to check for a groove cut

If there is no groove or a groove of less than $1/32$ ", the pulley is in good condition. If there is a groove larger than $1/32$ ", the pulley needs replacing.



Blade Guide Inspection

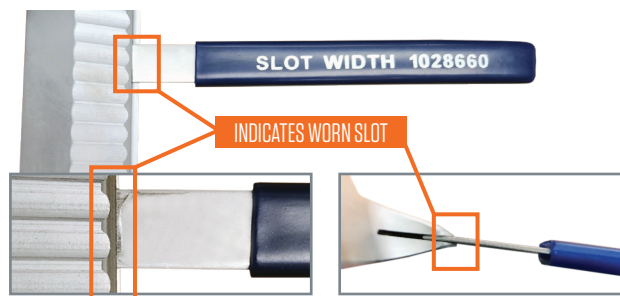
SLOT SCRAPER

Use Slot Scraper 1028659 to clear debris from the blade guide by carefully inserting the end of the tool into the slot and clearing any debris through the slot.



SLOT WIDTH

Use Slot Width 1028660 to evaluate slot wear on the blade guide. If you can insert the tool into the slot, the blade guide is out of usable spec and needs replacing.



SLOT DEPTH

Use Slot Depth 1028661 to measure the wear on the bottom of the blade guide slot. Insert the tool into the slot on multiple points along the blade guide, most importantly, the slicing zone. If the notch of the tool disappears inside the slot, the blade guide needs replacing.

